

DISK DRIVE SLIDER WITH HIGH PRESSURE MICROPAD ABS

CROSS-REFERENCE TO RELATED APPLICATIONS

This patent application claims priority from U.S. Patent Application Serial No. 60/257,122, that was filed on December 20, 2000, and that is entitled a "High Pressure Micropad Air-Bearing Design." The entire disclosure of U.S. Patent Application Serial No. 60/257,122 is incorporated by reference herein.

FIELD OF THE INVENTION

The present invention generally relates to sliders for disk drives and, more particularly, to forming a read/write transducer within a small air bearing pad so as to reduce the effects that temperature increases from writing operations have on the fly height of the slider.

BACKGROUND OF THE INVENTION

The track density on data storage disks continues to increase. Typically these tracks are circular and are concentrically disposed on a data storage disk of a disk drive. Data may be stored within these tracks via a read/write head of the disk drive. One type of disk drive mounts the read/write head on a slider that flies on what is commonly referred to as an air bearing. This air bearing is a thin boundary layer of air that is carried by the rotating data storage disk. The surface of the slider that projects toward its corresponding data storage disk is configured with one or more air bearing surfaces that compress this boundary layer of air. Compression of the boundary layer of air exerts increased pressure on the slider that results in a sufficient resultant

lifting force on the slider, that in turn allows it to remain in vertically spaced relation to its corresponding data storage disk during its rotation.

It is generally desirable to reduce the fly height of the slider above its corresponding data storage disk to improve the signal transfer between the head and this data storage disk. This is becoming more important as the track density on the data storage disks continues to increase (e.g., to make sure the head is communicating with the desired/required track). There are many factors to consider in relation to designing the air bearing surfaces on the slider, or more generally the design of the disk drive. For instance, the linear velocity component of the boundary layer of air on the disk obviously increases as the distance from the disk's center of rotation increases. It is desirable for the fly height of the slider to remain within a certain tolerance, regardless of its radial position relative to its corresponding disk. Another consideration is that the part of the slider that carries the head will typically increase in temperature during read/write operations. This may cause this portion of the slider to expand or protrude toward the corresponding disk, i.e. to undergo pole tip protrusion. Pole tip protrusion typically has an adverse affect on one or more flight characteristics of the slider, including typically a reduction in the fly height of the slider. If the fly height for the slider is designed to be sufficiently "low," pole tip protrusion may cause undesired contact with the corresponding data storage disk. It would be desirable to have a slider design that compensated for pole tip protrusion during read/write operations in a manner that did not significantly adversely affect the fly height of the slider.

BRIEF SUMMARY OF THE INVENTION

A first aspect of the present invention is embodied in a slider for any appropriate type of disk drive. The slider may be characterized as extending at least generally along a first reference axis. Principally, the first reference axis may be used to describe various parts of the slider. For instance, the term "longitudinal" or the like means at least generally along or parallel to this first reference axis, while the term "lateral" or the like means extending at least generally across this first reference axis.

The slider of the first aspect includes a slider body, which in turn has an upper surface and a lower surface which projects toward a data storage disk when the slider is incorporated into a disk drive. Air that is being carried by a rotating data storage disk during operation of a disk drive that incorporates the slider of the first aspect first encounters a leading edge of the slider body. Disposed on the opposite end of the slider body from the leading edge is a trailing edge. A pair of slider body sides extend between and interconnect the leading and trailing edges. Therefore, the leading and trailing edges may be characterized as being at least generally laterally extending and longitudinally spaced, while the slider body sides may be characterized as being at least generally longitudinally extending and laterally spaced. In this case, the distance between the leading and trailing edges would define the length dimension for the slider body, while the distance between the slider body sides would define the width dimension for the slider body.

The lower surface of the slider body of the slider of the first aspect is contoured to allow the slider to fly during operation of a disk drive that incorporates the slider of the first aspect. "Fly" means to be disposed in vertically spaced relation to the corresponding data storage disk. This lower surface includes what may be characterized as a first air bearing pad, or a structure

with a surface on which lifting force may be exerted so as to dispose the slider in vertically spaced relation to its corresponding data storage disk during operation of a disk drive that incorporates the slider of the first aspect. This first air bearing pad is small and includes any appropriate transducer for exchanging signals with its corresponding data storage disk (e.g., a read/write head). Consider that the total area of the lower surface of the slider body to be that area which is bounded by the leading edge, trailing edge, and the two slider body sides (e.g., the "length" times the "width" of the slider body for a rectangular or square slider). Stated another way, the total area of the lower surface of the slider body is the area of a projection of the lower surface of the slider body onto a reference plane. The ratio of the area of the air bearing surface of the first air bearing pad to this total area of the lower surface of the slider body is no more than about 0.004 in the case of the first aspect. A principal advantage of the slider of the first aspect is that incorporating the transducer within this small first air bearing pad significantly reduces the effects of pole tip protrusion (e.g., from read/write operations) on the fly height of the slider.

Various refinements exist of the features noted in relation to the first aspect of the present invention. Further features may also be incorporated in the first aspect of the present invention as well. These refinements and additional features may exist individually or in any combination. Another way of characterizing the size of the first air bearing pad of the first aspect (which again carries the transducer) is that at least a substantial portion of the first air bearing pad, and more preferably the entirety of the first air bearing pad, protrudes toward the corresponding data storage disk during read/write operations (or while the transducer is otherwise involved in some "signaling" operation). As such, since the first air bearing pad defines an air bearing surface, and since at least a substantial portion of this air bearing surface will protrude toward the

corresponding data storage disk during read/write operations, the loss in fly height due to pole tip protrusion is significantly less compared to the case where the transducer is mounted within an air bearing pad that is sized such that only part of the air bearing pad protrudes toward the disk during read/write operations.

5 The first air bearing pad of the first aspect may be disposed at least generally toward the trailing edge of the slider of the first aspect. Consider the case where the slider is disposed at a pitch angle relative to its corresponding data storage disk (when the slider of the first aspect is incorporated in a disk drive) such that its leading edge is disposed further from this data storage disk than its trailing edge during disk drive operations. Positioning the transducer in the first air bearing pad in this case thereby reduces the distance between the transducer and the data storage disk to improve upon the exchange of signals therebetween during disk drive operations. In one embodiment, the first air bearing pad is disposed within about 0.0005 inches of the trailing edge of the slider, and thereby including being positioned at the trailing edge of the slider. In another embodiment, the first air bearing pad is disposed within about 0.002 inches of the trailing edge of the slider, and thereby including being positioned at the trailing edge of the slider.

10
15
20 In one embodiment, the surface area of the air bearing surface of the first air bearing pad of the slider of the first aspect is no more than about 0.00001 in^2 . The actual surface area of the air bearing surface of the first air bearing pad will of course likely depend upon the size of the slider body and possibly other factors. Another way of characterizing the first air bearing pad is the amount of uplifting forces that are exerted on this first air bearing pad during operation of a disk drive that incorporates the slider of the first aspect. In one embodiment, at least about 15 percent of the total uplifting forces that are exerted on the lower surface of the slider body, during operation of a disk drive that incorporates the slider of the first aspect, are exerted on the

first air bearing pad. Yet another way of characterizing the first air bearing pad is the pressure that is exerted on the first air bearing pad during operation of a disk drive that incorporates the slider of the first aspect. Pressures of at least about 400 pounds per square inch (psi) in one embodiment, and about 500 psi in another embodiment, are exerted on the first air bearing pad during operation of a disk drive that incorporates the slider of the first aspect. In another embodiment, the maximum pressure that is exerted on the first air bearing pad during operation of a disk drive that incorporates the slider of the first aspect is at least about 1,000 percent greater than any other pressure that is exerted on any other portion of the lower surface of the slider body during disk drive operations. Based upon these characterizations of the first air bearing pad in relation to uplift forces and/or pressures, the first air bearing pad may be characterized as a primary air bearing surface for the slider of the first aspect.

In one embodiment of the first aspect, the first air bearing pad is the "lowest" portion of the lower surface. Stated another way, the first air bearing pad is the structure on the lower surface of the slider body that is disposed the furthest distance from the upper surface of the slider body. However, it may still be desirable for other air bearing surfaces to be included on the lower surface of the slider body. In one embodiment where the first air bearing pad is disposed at least generally toward the trailing edge of the slider and further disposed on a centrally disposed (in the lateral dimension) first reference axis, a pair of air bearing pads may be disposed on opposite sides of the first air bearing pad and at least generally toward the trailing edge for enhancing the roll stiffness of the slider. These air bearing pads preferably would have air bearing surfaces that are recessed relative to the air bearing surface of the first air bearing pad. Other air bearing surfaces that are displaced from that provided by the first air bearing pad could be included on the lower surface of the slider body and for any desired purpose.

Air that is carried by a data storage disk is compressed to exert an uplifting force on the first air bearing pad during operation of a disk drive that incorporates the slider of the first aspect. In this regard, a first pressurizing step may be disposed immediately in front of the first air bearing pad in the direction of the leading edge of the slider. In one embodiment, this first pressurizing step is recessed a distance that is within a range of about 0.5 microinches to about 3 microinches from the air bearing surface of this first air bearing pad (i.e., disposed closer to the upper surface of the slider body), and more preferably a distance of about 1.5 microinches. This first pressurizing step may also function as an air bearing surface for the slider of the first aspect. In this regard, a second pressurizing step may be disposed immediately in front of the first pressurizing step in the direction of the leading edge. In one embodiment, this second pressurizing step is recessed a distance that is within a range of about 3 microinches to about 8 microinches from the air bearing surface of the first air bearing pad (i.e., disposed closer to the upper surface of the slider body), and more preferably a distance of about 5 microinches.

Preferably the slider of the first aspect is configured so as to allow for the manufacture of the slider by conventional semiconductor processing techniques. In this regard, the lower surface of the slider body may be defined by multiple surfaces that are formed in one of two orientations, namely either "horizontal" or "vertical". The air bearing surface of the first air bearing and its associated pressurizing step(s) would be disposed within the horizontal dimension, while an interconnecting surface may be disposed within the vertical dimension. Moreover, preferably each discrete surface on the lower surface of the slider body is continuous, or more specifically does not include any depressions, bores, through holes, or the like which may adversely affect the airflow characteristics over the lower surface of the slider body.

Forces other than the above-noted uplifting forces may be exerted on the slider of the first aspect when incorporated into a disk drive. For instance, the slider of the first aspect may be mounted on a free end or other deflectable portion of a load beam or suspension that is biased toward its corresponding data storage disk (e.g., using a spring or spring-like force in the construction of the slider). This suspension would be attached to a rigid actuator arm or actuator arm tip of the disk drive, that in turn would be movably interconnected with a base plate and/or cover of the disk drive to allow the actuator arm to position the slider at the desired radial position on its corresponding data storage disk for read/write operations. Another force that may direct the slider of the first aspect toward its corresponding data storage disk when incorporated into a disk drive may be provided by a negative pressure or "suction" cavity that may be formed on the lower surface of the slider body. Such a cavity may be formed by recessing a base of the cavity a sufficient distance from the air bearing surface of the first air bearing pad a sufficient distance (e.g., at least about 40 microinches, and in one embodiment about 50 microinches). In any case, relative movement between the air carried by the rotating data storage disk and the lower surface of the slider of the first aspect creates a negative pressure within this relatively "deep" cavity so as to exert a biasing force on the slider body that is in the direction of its corresponding data storage disk.

A second aspect of the present invention is embodied in a slider for any appropriate type of disk drive. The slider may be characterized as extending at least generally along a first reference axis of the type noted above in relation to the first aspect. The slider of the second aspect includes a slider body, which in turn has an upper surface and a lower surface which projects toward a data storage disk when the slider is incorporated into a disk drive. Air that is being carried by a rotating data storage disk during operation of a disk drive that incorporates the

slider of the second aspect first encounters a leading edge of the slider body. Disposed on the opposite end of the slider body from the leading edge is a trailing edge. A pair of slider body sides extend between and interconnect the leading and trailing edges. Therefore, the leading and trailing edges may be characterized as being at least generally laterally extending and longitudinally spaced, while the slider body sides may be characterized as being at least generally longitudinally extending and laterally spaced. In this case, the distance between the leading and trailing edges would define the length dimension for the slider body, while the distance between the slider body sides would define the width dimension for the slider body.

The lower surface of the slider body of the slider of the second aspect is contoured to allow the slider to control the fly height of the slider when incorporated into a disk drive. This lower surface includes a first air bearing pad, or a structure with a surface on which a lifting force may be exerted so as to move the slider at least generally away from its corresponding data storage disk during operation of a disk drive that incorporates the slider of the second aspect. Pressurization of the air that is carried by a rotating data storage disk of a disk drive that incorporates a slider of the second aspect is provided by a first pressurizing step that is both recessed relative to the first air bearing pad, and further that is disposed immediately in front of the first air bearing pad in the direction of the leading edge of the slider body. An appropriate transducer is mounted within (i.e., embedded within) the first air bearing pad. The size of the first air bearing pad is selected such that at least a substantial portion of the first air bearing pad, and more preferably the entirety of the first air bearing pad, protrudes toward a corresponding data storage disk during read/write operations (or while the transducer is otherwise involved in some "signaling" operation) when the slider of the second aspect is incorporated into a disk drive. As such, since the first air bearing pad defines an air bearing surface, and since at least a

substantial portion of this air bearing surface will protrude toward the corresponding data storage disk during read/write operations, the loss in fly height due to pole tip protrusion is significantly less compared to the case where the transducer is mounted within an air bearing pad that is sized such that only part of the air bearing pad would extend toward the disk during read/write operations.

Various refinements exist of the features noted in relation to the second aspect of the present invention. Further features may also be incorporated in the second aspect of the present invention as well. These refinements and additional features may exist individually or in any combination. In one embodiment, the first air bearing pad of the slider of the second aspect is the same structure as the first air bearing pad discussed above in relation to the first aspect. Therefore, the various features that were discussed above in relation to the first aspect may be utilized by the second aspect, alone or in any combination.

A third aspect of the present invention is embodied by a method for flying a slider relative to an appropriate data storage medium, which will be described herein as a rotating disk. Other data storage mediums may be utilized. The slider associated with this third aspect includes a first air bearing pad and an appropriate transducer. The slider flies above this disk by pressurizing a fluid that exists between the slider and the rotating disk. This pressurization results in a pressure being exerted on this first air bearing pad that is at least about 400 pounds per square inch.

Various refinements exist of the features noted in relation to the third aspect of the present invention. Further features may also be incorporated in the third aspect of the present invention as well. These refinements and additional features may exist individually or in any combination. In one embodiment, the transducer is a formed in or is part of the first air bearing

pad. When a signal is directed to this transducer, the first air bearing pad expands in the direction of its corresponding data storage disk. This expansion (commonly referred to as a "pole tip protrusion") does not have a significant adverse effect on the fly height of the slider. In one embodiment, this loss in fly height is no more than about 20 percent of the fly height at a time when a signal is not been directed to the transducer, and more preferably no more than about 10%. One way in which the noted pressure may be realized on the first air bearing pad of this third aspect, so as to make the slider more insensitive to the effects of an increase in temperature while a signal is being directed to the transducer, is to configure the first air bearing pad of this third aspect in the manner noted above in relation to the first air bearing pad of the first aspect. Therefore, the various features discussed above in relation to the first aspect may be utilized in this third aspect as well, alone or in any combination.

A fourth aspect of the present invention is embodied by a method for flying a slider relative to an appropriate data storage medium, which will be described herein as a rotating disk. Other data storage mediums may be utilized. The slider associated with this fourth aspect includes a first air bearing pad and an appropriate transducer that is formed in or otherwise part of the first air bearing pad. The slider flies above this disk by pressurizing a fluid that exists between the slider and the rotating disk. When a signal is directed to this transducer, the first air bearing pad expands in the direction of its corresponding data storage disk. This expansion (commonly referred to as a "pole tip protrusion") does not have a significant adverse effect on the fly height of the slider. In this regard, the loss in fly height as a signal is being directed to the transducer is no more than about 20 percent of the fly height at a time when a signal is not been directed to the transducer (assuming the same radial position on the rotating disk), and more preferably no more than about 10 percent.

Various refinements exist of the features noted in relation to the fourth aspect of the present invention. Further features may also be incorporated in the fourth aspect of the present invention as well. These refinements and additional features may exist individually or in any combination. One way in which the slider of the fourth aspect may be configured so as to be
5 able to realize the small variation in fly height, regardless of whether a signal is being directed to the transducer or not, is to configure the first air bearing pad of this fourth aspect in the manner noted above in relation to the first air bearing pad of the first aspect. Therefore, the various features discussed above in relation to the first aspect may be utilized in this fourth aspect as well, alone or in any combination.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

Figure 1 is a top view of one embodiment of the disk drive.

Figure 2 is an enlarged schematic (in side view) of a flying-type slider used by the disk
15 drive of Figure 1 during disk drive operations.

Figure 3 is a perspective view of one embodiment of a slider that may be used by the disk drive of Figure 1.

Figure 4 is a bottom view of the slider of Figure 3.

Figure 5A is a cross-sectional view of the slider of Figure 4 take along line 5A-5A.

20 Figure 5B is a cross-sectional view of the slider of Figure 4 take along line 5B-5B.

Figure 6 is a three-dimensional representation of the pressure distribution on the slider of Figure 3.

Figure 7 is a bottom view of one embodiment of a prior art slider.

Figure 8 is a comparison between the slider of Figure 3 and the prior art slider of Figure 7 in relation to the effect of pole tip protrusion on fly height.

DETAILED DESCRIPTION OF THE INVENTION

5 The present invention will now be described in relation to the accompanying drawings which at least assist in illustrating its various pertinent features. One embodiment of a disk drive 10 is illustrated in Figure 1. The disk drive 10 generally includes a base plate 14 and a cover (not shown) that may be disposed on the base plate 14 to define an enclosed housing or space for the various disk drive components. The disk drive 10 includes one or more data storage disks 18 of any appropriate computer-readable data storage media. Typically both of the major surfaces of each data storage disk 18 include a plurality of concentrically disposed tracks for data storage purposes. Each disk 18 is mounted on a hub or spindle 22, which in turn is rotatably interconnected with the disk drive base plate 14 and/or cover. Multiple data storage disks 18 would be mounted in vertically spaced and parallel relation on the spindle 22. Rotation of the disk(s) 18 is provided by a spindle motor 24 that is coupled to the spindle 22 to simultaneously spin the data storage disk(s) 18 at an appropriate rate.

15 The disk drive 10 also includes an actuator arm assembly 26 that pivots about a pivot bearing 34, which in turn is rotatably supported by the base plate 14 and/or cover. The actuator arm assembly 26 includes one or more individual rigid actuator arms 30 that extend out from near the pivot bearing 34. Multiple actuator arms 30 would be disposed in vertically spaced relation, with one actuator arm 30 typically being provided for each major data storage surface of each data storage disk 18 of the disk drive 10. Other types of actuator arm assembly configurations could be utilized as well, such as an "E" block having one or more rigid actuator

arm tips or the like that cantilever from a common structure. In any case, movement of the actuator arm assembly 26 is provided by an actuator arm drive assembly, such as a voice coil motor 62 or the like. The voice coil motor 62 is a magnetic assembly that controls the operation of the actuator arm assembly 26 under the direction of control electronics 66. Any appropriate
5 actuator arm assembly drive type may be utilized by the disk drive 10, including a linear drive (for the case where the actuator arm assembly 26 is interconnected with the base plate 14 and/or cover for linear movement versus the illustrated pivoting movement about the pivot bearing 34) and other types of rotational drives.

A load beam or suspension 38 is attached to the free end of each actuator arm 30 or actuator arm tip, and cantilevers therefrom. Typically the suspension 38 is biased at least generally toward its corresponding disk 18 by a spring-like force. A slider 42 is disposed at or near the free end of each suspension 38. What is commonly referred to as the "head" (e.g., at least one transducer) is appropriately mounted on the slider 42 and is used in disk drive read/write operations. Various types of read/write technologies may be utilized by the head on the slider 42. The biasing forces exerted by the suspension 38 on its corresponding slider 42
15 thereby attempt to move the slider 42 in the direction of its corresponding disk 18. Typically this biasing force is such that if the slider 42 were positioned over its corresponding disk 18, without the disk 18 being rotated at a sufficient velocity, the slider 42 would be in contact with the disk 18.

20 Each head is interconnected with the control electronics 66 of the disk drive 10 by a flex cable 70 that is typically mounted on the actuator arm assembly 26. Signals are exchanged between the head on the slider 42 and its corresponding data storage disk 18 for disk drive read and/or write operations. In this regard, the voice coil motor 62 pivots the actuator arm assembly

26 to simultaneously move each head on its slider 42 along a path 80 and "across" the corresponding data storage disk 18 to position the head at the desired/required radial position on the disk 18 (i.e., at the correct track on the data storage disk 18) for disk drive read/write operations.

5 When the disk drive 10 is not in operation, the actuator arm assembly 26 is pivoted to a "parked position" to dispose each slider 42 typically at least generally at or beyond a perimeter of its corresponding data storage disk 18, but in any case in vertically spaced relation to its corresponding disk 18. This is commonly referred to in the art as being a dynamic load/unload disk drive configuration. In this regard, the disk drive 10 includes a ramp assembly 78 that is disposed beyond a perimeter of the data storage disk(18) to typically both move the corresponding slider 42 vertically away from its corresponding data storage disk 18 and to also exert somewhat of a retaining force on the actuator arm assembly 26. Any configuration for the ramp assembly 78 that provides the desired "parking" function may be utilized. The disk drive 10 could also be configured to be of the contact start/stop type, where the actuator arm assembly 15 26 would pivot in a direction to dispose the slider(s) 42 typically toward an inner, non-data storage region of the corresponding data storage disk 18. Terminating the rotation of the data storage disk(s) 18 in this type of disk drive configuration would then result in the slider(s) 42 actually establishing contact with or "landing" on their corresponding data storage disk 18, and the slider 42 would remain on the disk 18 until disk drive operations are re-initiated. In either 20 configuration, it may be desirable to at least attempt to retain the actuator arm assembly 30 in this parked position if the disk drive 10 is exposed to a shock event. In this regard, the disk drive 10 includes an actuator arm assembly latch 74 that moves from a non-latching position to a latching position to engage the actuator arm assembly 26 so as to preclude the same from

pivoting in a direction which would tend to drag the slider(s) 42 across their corresponding data storage disk 18.

The slider 42 of the disk drive 10 may be configured to "fly" on an air bearing during rotation of its corresponding data storage 18 at a sufficient velocity. This is schematically illustrated in Figure 2. Here the direction of the rotation of the disk 18 relative to the slider 42 is represented by the arrow, while the fly height of the slider 42 is represented by reference numeral 58 (measured from a reference plane of the mean of the surface roughness of the disk 18). In Figure 2, the slider 42 is disposed at a pitch angle such that its leading edge 46 of the slider 42 is disposed further from its corresponding data storage disk 18 than its trailing edge 50. The transducer would typically be incorporated on the slider 42 at least generally toward its trailing edge 50 since this is positioned closest to its corresponding disk 18. Other pitch angles could be utilized for flying the slider 42.

Details regarding one embodiment of a slider with an ABS micropad that carries a read/write head is illustrated in Figures 3-5B. This slider 82 may be used in place of the slider 42 of Figures 1-2. Preferably, the slider 82 utilizes a configuration so as to be able to be formed by conventional semiconductor processing techniques. The slider 82 generally includes a slider body 86 that has a longitudinal extent along a central reference axis 90. Hereafter in relation to the slider 82, the term "longitudinal or the like means in a direction which is along or parallel with this reference axis 90, while the term "lateral" or the like means in a direction that is at least generally "across" this reference axis 90. An at least generally rectangular configuration or profile in plan view is utilized by the slider body 86, although other such configurations or profiles may be appropriate. In this regard, the slider body 86 includes: a leading edge 94 which is laterally extending and disposed at least generally transversely to the airflow carried by its

corresponding rotating disk 18; a trailing edge 98 which is also laterally extending (and thereby also disposed at least generally transversely to the airflow carried by the rotating disk 18) and which is longitudinally spaced from the leading edge 94 (i.e., spaced from the leading edge 94 along the reference axis 90); and a pair of sides 102a and 102b which are laterally spaced and extend longitudinally between the leading edge 94 and a trailing edge 98. Orientations for the leading edge 94, the trailing edge 98, and the sides 102a/102b which differ from that illustrated in Figures 3-4 may be appropriate.

The slider body 86 includes a lower surface 106 that at least generally projects toward its corresponding disk 18 when installed in the disk drive 10 (Figure 1). Features are incorporated in the design of the lower surface 106 of the slider numeral 82 such that its fly height is less sensitive to temperature changes during read/write operations than prior art sliders. Generally, the lower surface 106 of the slider body numeral 86 includes an ABS (air bearing surface) system 110. Each surface of the ABS system 110 is a continuous surface in that there are no cavities formed on any of these surfaces, nor are there any "through holes" or the like that extend through any of these surfaces, both of which would tend to adversely affect the airflow characteristics and thereby the fly height.

Air that is carried by the rotating disk 18 during disk drive operations is pressurized by the ABS system 110 in a desired manner so as to exert a "lifting" force on the slider body 86, or one that is directed at least generally away from the corresponding data storage disk 18. As will be discussed in more detail below, a high pressure in the case of the slider 82 is exerted on a small air bearing surface of the ABS system 110. This small air bearing surface is part of a small air bearing pad that contains a read/write head 166. As such, the tendency of the small ABS pad having the read/write head 166 to protrude in the direction of its corresponding disk 18 as a

signal is being directed to/from the head 166 has a reduced adverse effect on the fly height of the slider 82 in comparison to prior art slider designs. That is, since this now protruded portion of the ABS system 110 is a principal contributor to the total lift force that is exerted on the slider body 86 during disk drive operations, there is no significant loss in fly height as a result of the protruding action. As such, the fly height of the slider 82 is not significantly affected to an undesired degree by what is commonly referred to in the art as "pole tip protrusion."

The ABS system 110 of the slider 82 generally includes a front ABS pad 114 that is a continuous surface, that is horizontally disposed, that is disposed at least generally toward the leading edge 94 of the slider 82, and that has a leading portion that is at least generally laterally extending. In one embodiment, the front ABS pad 114 is disposed a distance d_8 (Figure 5A) that is within a range of about 0.005 inch to about 0.02 inch from the leading edge 94. Pressurization of the air carried by the rotating disk 18 is provided by a front ABS step 118 that is disposed immediately in front of the front ABS pad 114 in the direction of the leading edge 94. This front ABS step 118 is recessed relative to the front ABS pad 114 by an at least generally vertically disposed riser 122. The front ABS step 118 is also horizontally disposed and is a continuous surface as well. Other ways of pressurizing the front ABS pad 114 could be utilized.

A pair of laterally spaced side rails 126a, 126b extend toward, but not to, the trailing edge 98 of the slider 82. In one embodiment, these rails 126a, 126b are disposed at the same elevation as the front ABS step 118, although such need not necessarily be the case. Disposed behind the front ABS pad 114 and between the pair of side rails 126a, 126b is a negative pressure or "suction" cavity 130. A base 134 of the cavity 130 is significantly recessed in relation to both the front ABS pad 114 and the side rails 126a, 126b. As such, air that flows over the front ABS pad 114 flows over the cavity 130 in such a manner so as to generate a negative pressure therein

which may be used to have an effect upon and/or control the flight of the slider 82 (i.e., and so as to exert a force on the slider 82 that is at least generally opposed to the lifting forces that are exerted on the slider body 86 by the ABS system 110, such that the negative pressure will tend to move the slider 82 toward its corresponding disk 18). The base 134 of the cavity 130 is recessed
5 relative to the ABS system 110 by a sufficient amount so as to allow the noted negative pressure to be generated therein. This negative pressure region is laterally confined by the side rails 126a, 126b. Other configurations may be utilized for the side rails 126a, 126 and/or the front ABS pad 114 for purposes of defining the negative pressure or suction cavity 130.

The ABS system 110 for the slider 82 further includes a pair of rear ABS pads 138a, 138b that are both a continuous surface, that are both horizontally disposed, that are disposed at least generally toward the trailing edge 98 of the slider body 86, and that are at least generally proximate to the sides 102a, 102b, respectively, of the slider body 86. In one embodiment, the trailing edge of each of the rear ABS pads 138a, 138b is disposed a distance d_9 that is within about 0.002 inch of the trailing edge 98 (and thereby encompassing being disposed at the trailing edge 98). Moreover, in one embodiment the rear ABS pads 138a, 138b are disposed equidistantly from the reference axis 90, although such need not be the case.

Pressurization of the air carried by the rotating disk 18 is provided by a pair of rear ABS steps 142a, 142b that are both a continuous surface, that are both horizontally disposed, and further that are disposed immediately in front of their corresponding rear ABS pad 138a, 138b, respectively, in the direction of the leading edge 94. Each rear ABS step 142a, 142b is recessed
20 relative to its corresponding rear ABS pad 138a, 138b by an at least generally vertically disposed riser 146a, 146b. Other ways of pressurizing the rear ABS pads 138a, 138b could be utilized. Generally, these rear ABS pads 138a, 138b may be used to enhance the roll stiffness of the slider

82 as it flies over its corresponding data storage disk 18. There may be instances where the rear ABS pads 138a, 138b are not disposed the same distance from the axis 90 as noted above, where they are not disposed the same distance from the trailing edge 98, or both. Moreover, in some instances there may be only one such rear ABS pad 138, while in yet other instances there may not be any rear ABS pad 138 (neither alternative being shown).

The front ABS pad 114 and the rear ABS pads 138a, 138b both contribute to the total lifting forces that are exerted on the slider body 86 during disk drive operations. Another substantial contributor to the total lifting forces that are exerted on the slider body 86 is provided by an ABS pad 154 that is also a continuous surface, that is also horizontally disposed, and that carries the read/write head 166. Therefore, the ABS pad 154 will hereafter be referred to as a "transducer ABS pad 154." The transducer ABS pad 154 is disposed at least generally toward the trailing edge 98 of the slider body 86. In one embodiment, the trailing edge of the transducer ABS pad 154 is disposed within about 0.0005 inches of the trailing edge 98 (and thereby encompassing being disposed at the trailing edge 98 as shown in the illustrated embodiment), while in another embodiment the trailing edge of the transducer ABS pad 154 is disposed within about 0.001 inches of the trailing edge 98, while in yet another embodiment the trailing edge of the transducer ABS pad 154 is disposed within about 0.002 inches of the trailing edge 98. In one embodiment, the entirety of the transducer ABS pad 154 is disposed within about 0.002 inches of the trailing edge 98, while in another embodiment the entirety of the transducer ABS pad 154 is disposed within about 0.02 of the length of the slider body 86. Although the transducer ABS pad 154 is illustrated as being disposed on the reference axis 90 and symmetrically relative thereto in the lateral dimension, such need not be the case. That is, the transducer ABS pad 154

could be disposed in non-symmetrical relation to the center reference axis 90 (e.g., off to one side of the axis 90).

A read/write head 166 is mounted on the slider 82 within the transducer ABS pad 154 as noted. That is, the head 166 is embedded within the transducer ABS pad 154, as indicated by the dashed line for the head 166 in Figures 3-4. Generally, the size of the transducer ABS pad 154 is selected such that at least a substantial portion of the transducer ABS pad 154, and more preferably the entirety of the transducer ABS pad 154, protrudes toward the disk 18 during read/write operations (or while the head 166 is otherwise involved in some "signaling" operation). As will be discussed in more detail below, configuring the transducer ABS pad 154 in this manner reduces the effect of read/write operations on the fly height of the slider 82. Based upon the foregoing, the transducer ABS pad 154 will typically have a very small surface area. In one embodiment, the surface area of the transducer ABS pad 154 (more specifically its air bearing surface) is no more than 0.00001 in^2 . Another way to characterize the size of the transducer ABS pad 154 is that the ratio of the surface area of the transducer ABS pad 154 (more specifically the area of the corresponding air bearing surface) to an area bounded by the leading edge 94, the trailing edge 98, and the sides 102a, 102b of the slider body 86 is no more than about 0.004 in one embodiment, and more preferably no more than about 0.002 in another embodiment. Stated another way, a ratio of the surface area of the transducer ABS pad 154 to the area encompassed by a projection of the lower surface 106 of the slider body 86 onto a reference plane is within the above-noted limits.

Pressurization of the air carried by the rotating disk 18 is provided by a first transducer ABS step 158a that is disposed immediately in front of the transducer ABS pad 154 in the direction of the leading edge 94 and that is horizontally disposed, and by a second transducer

ABS step 158b that is disposed immediately in front of the first transducer ABS step 158a in the direction of the leading edge 94 and that is also horizontally disposed. Both the first and second transducer ABS steps 158a, 158b are continuous surfaces. The first transducer ABS step 158a is recessed relative to the transducer ABS pad 154 by an at least generally vertically disposed riser 162a, while the second transducer ABS step 158b is recessed relative to the first transducer ABS step 158a by an at least generally vertically disposed riser 162b. Other ways of pressurizing the transducer ABS pad 154 could be utilized. In one embodiment, the first transducer ABS step 158a is disposed at the same elevation as each of the rear ABS pads 138a, 138b and is itself an air bearing surface, while the second transducer ABS step 158b is disposed at the same elevation as the rear ABS steps 142a, 142b.

Figures 5A and 5B illustrate and summarize the above-noted relative positions of features on the lower surface 106 of the slider body 58. These features are described in relation to a reference plane 170 that contains the transducer ABS pad 154 and prior to installing the slider 82 in the disk drive 10 (e.g., not during read/write operations). Generally: 1) the front ABS step 118 is disposed a distance d_1 from the reference plane 170; 2) the front ABS pad 114 is disposed a distance d_2 from the reference plane 170; 3) the base 134 of the cavity 130 is disposed a distance d_3 from the reference plane 170; 4) the second transducer ABS step 158b is disposed a distance d_4 from the reference plane 170; 5) the first transducer ABS step 158a is disposed a distance d_5 from the reference plane 170; 6) the transducer ABS pad 154 is coplanar with the reference plane 170; 7) the rear ABS steps 142a, 142b are disposed a distance d_6 from the reference plane 170; and 8) the rear ABS pads 138a, 138b are disposed a distance d_7 from the reference plane 170. In one embodiment: 1) the distance d_1 is equal to the distance d_4 ; 2) the distance d_2 is equal to the distance d_5 ; 3) the distance d_6 is equal to the distance d_4 ; and 4) the

distance d_7 is equal to the distance d_5 . In one embodiment and for the case where the slider body has a 0.049 inch length and a 0.039 inch width: 1) the distance d_1 is within a range of about 3 microinches to about 8 microinches; 2) the distance d_2 is within a range of about 0 to about 3 microinches; 3) the distance d_3 is within a range of about 40 microinches to about 100 microinches; 4) the distance d_4 is within a range of about 3 microinches to about 8 microinches; 5) the distance d_5 is within a range of about 0.5 microinches to about 3 microinches; 6) the distance d_6 is within a range of about 3 microinches to about 8 microinches; and 7) the distance d_7 is within a range of about 0.5 microinches to about 3 microinches. In another embodiment, 1) the distance d_1 is about 5 microinches; 2) the distance d_2 is about 0 microinches; 3) the distance d_3 is about 50 microinches; 4) the distance d_4 is about 5 microinches; 5) the distance d_5 is about 1.5 microinches; 6) the distance d_6 is about 5 microinches; and 7) the distance d_7 is about 1.5 microinches. Notwithstanding the presentation of the foregoing dimensions, it should be appreciated that the general nature of the features that have been described herein in relation to the lower surface 106 of the slider body 86 of the slider are applicable to a variety of sizes for the slider body 86. However, a change in the size of the slider body 86 may of course have an effect on the various dimensions, pressures, and other characteristics described herein. What is of importance in relation to the design of the lower surface 106 of the slider body 86, and which may be utilized by other slider designs, is that: 1) at least a substantial portion of the transducer ABS pad 154, and more preferably the entirety thereof, protrudes toward the disk 18 during read/write operations due to the temperature increase caused by the head 166 embedded therein; and 2) a sufficiently high pressure is exerted on an appropriately sized transducer ABS pad 154 so as to generate sufficient lift forces on the transducer ABS pad 154 to compensate for pole tip protrusion in the manner described herein.

Since the rear transducer ABS pad 154 protrudes furthest on the lower surface 106 of the slider body 106 (disposed further from an upper surface 108 of the slider body 86), since it is disposed at or close to the trailing edge 98, and since it has such a small surface area, significantly higher pressures are exerted on the transducer ABS pad 154 than any other portion of the lower surface 106 of the slider body 86. In one embodiment, the maximum pressure that is exerted on the transducer ABS pad 154 is at least about 10 times greater than the pressure that is exerted on any other portion of the lower surface 106 of the slider body 86 during the flight of the slider 82. In another embodiment, at least about 15 percent of the total lifting force that is exerted on the lower surface 106 of the slider body 86 during the flight of the slider 82 is applied against the transducer ABS pad 154. Pressures of at least about 400 psi in one embodiment, and pressures of about 500 psi in another embodiment, may be exerted on the transducer ABS pad 154 during the flight of the slider 82. This phenomena is graphically represented in Figure 6, which shows the pressure distribution across the ABS system 110 on the lower surface 106 of the slider body 86 during the flight of the slider 82 when a 3 1/2 inch disk 18 is rotated at a velocity of about 5,400 RPM, and during non-read/write operations. Generally, and with the slider 82 flying at a pitch angle such that its leading edge 94 is disposed further from its corresponding data storage disk 18 than the trailing edge 98 (at least generally similar to the Figure 2 configuration), Figure 6 illustrates that: 1) the average pressure exerted on the front ABS pad 114 is at least slightly less than the average pressure exerted on each of the rear ABS pads 138a, 138b (e.g., at least about 10% less); 2) the pressure exerted on each of the rear ABS pads 138a, 138b is significantly less than the pressure exerted on the transducer ABS pad 154 (e.g., at least about 10 times less); and 3) the pressure exerted on the first transducer ABS step 158a is about substantially the same as the pressure exerted on each of the rear ABS pads 138a, 138b.

As noted above, the read/write head 166 is contained within the transducer ABS pad 154. Expansion of the transducer ABS pad 154 further from the upper surface 108 of the slider body 86 during read/write operations (i.e., as a signal is being provided to/sent from the read/write head 166) does not have a significant adverse effect on the fly height of the slider 82, mainly because prior to any such expansion, the transducer ABS pad 154 is a primary contributor to the total lifting force being exerted on the slider body 86, since the size of the transducer ABS pad 154 is selected such that at least a substantial portion of the transducer ABS pad 154, and more preferably the entirety of the transducer ABS pad 154, protrudes toward the disk 18 during read/write operations (or while the head 166 is otherwise involved in some "signaling" operation), since the transducer pad 154 is highly pressurized, and since the transducer pad 154 is still large enough such that the high pressure to which the transducer pad 154 is exposed generates sufficient lift to adequately compensate for pole tip protrusion. That is, since the transducer ABS pad 154 defines an air bearing surface, and since at least a substantial portion of this air bearing surface will protrude toward the disk 18 during read/write operations due to the temperature increase of the pad 154 caused by the embedded head 166, the loss in fly height due to pole tip protrusion is significantly less compared to the case where the head is mounted within an air bearing pad that is sized such that only part of the air bearing pad extends toward the disk during read/write operations. The second instance would be the case for the prior art slider 174 that is depicted in Figure 7. Generally, the slider 174 includes: 1) a front ABS pad 176a with a front ABS step 178a that is disposed in front thereof in the direction of its leading edge 184, and that is recessed relative to the front ABS pad 176a (e.g., about 5 microinches); 2) a pair of first rear ABS pads 176b, 176c with a first rear ABS step 178b, 178c disposed in front thereof in the direction of its leading edge 184, and that is recessed relative to its corresponding first rear ABS

pad 176b, 176c (e.g., about 5 microinches); 3) a centrally disposed second rear ABS pad 176d with a second rear ABS step 178d that is disposed in front thereof in the direction of its leading edge 184, and that is recessed relative to the second ABS pad 176d (e.g., about 5 microinches); 4) and a read/write head 182 that is embedded in an aft portion (in the direction of a trailing edge 186 of the slider 174) 177a of the second rear ABS pad 176d and that is coplanar with the remainder 177b of the second rear ABS pad 176d when no signal is being applied to/sent from the read/write head 182.

Figure 8 compares the performance of the slider 82 of Figure 3 (plot 190) to the slider 174 of Figure 7 (plot 192) during a read/write operation in relation to fly height. Plot 194 is provided for reference purposes, and is a one-for-one relationship between pole-tip protrusion and fly height loss. The amount of pole-tip protrusion is presented on the x axis, while the loss in fly height is presented on the y axis. Generally, Figure 8 indicates that the expansion of the transducer ABS pad 154 of the slider 82 (again which contains the read/write head 166 and which experiences a significantly higher pressure than other portions of the ABS system 110) during read/write operations has a significantly less adverse effect on the fly height of the slider 82 than does the expansion of the read/write head 182 of the slider 174 on the fly height of the slider 174. What happens during read/write operations is that the read/write head 182 of the slider 174 and a corresponding aft portion 177a of the ABS pad 176d, but not a forward portion 177b of the ABS pad 176d that was originally coplanar therewith, expands in the direction of the corresponding data storage disk. This causes a more significant reduction in the fly height of the slider 174 in comparison to the slider 82 because the main lifting pressure for the slider 174 is distributed over a larger ABS pad 176d, most of which does not thermally expand and continues to fly at the same height. In effect, the read/write head 182 and a corresponding portion 177a of

the ABS pad 176 protrude downward from the remainder 177b of the ABS pad 176d during read/write operations, while this remainder 177b of the ABS pad 176 does not undergo any significant amount of protrusion. Therefore, there is a reduced spacing between the disk and the portion 177a of the ABS pad 176 that expanded along with the read/write head 182. On the other hand, when the read/write head 166 in the transducer ABS pad 154 of the slider 82 thermally expands and protrudes downward toward the disk 18, at least a substantial portion of the transducer ABS pad 154 protrudes toward the disk 18. Due to the high lifting pressure that is being exerted on the transducer ABS pad 154 (which is actually increased by the protruding action of the transducer ABS pad 154 since the offset between the transducer ABS pad 154 and the first pressurizing step 158a is increased by this protruding action of the transducer ABS pad 154 (e.g., the distance d_7 may change from about 1.5 microinches to about 1.6 microinches when a read/write operation is initiated)), this exerts a lifting force on the rest of slider 82 and keeps the fly height of head 166 more constant than in the case of the slider 174. Therefore, another way to characterize the slider 82 is that it experiences less than about a 50% of protrusion height reduction in fly height during read/write operations. Another way to characterize the slider 82 is that it experiences no more than about a 20% loss, and more preferably no more than about a 10% loss, in fly height during read/write operations in comparison to those times when read/write operations are not taking place.

The foregoing description of the present invention has been presented for purposes of illustration and description. Furthermore, the description is not intended to limit the invention to the form disclosed herein. Consequently, variations and modifications commensurate with the above teachings, and skill and knowledge of the relevant art, are within the scope of the present invention. The embodiments described hereinabove are further intended to explain best modes

known of practicing the invention and to enable others skilled in the art to utilize the invention in such, or other embodiments and with various modifications required by the particular application(s) or use(s) of the present invention. It is intended that the appended claims be construed to include alternative embodiments to the extent permitted by the prior art.

10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65
66
67
68
69
70
71
72
73
74
75
76
77
78
79
80
81
82
83
84
85
86
87
88
89
90
91
92
93
94
95
96
97
98
99
100
101
102
103
104
105
106
107
108
109
110
111
112
113
114
115
116
117
118
119
120
121
122
123
124
125
126
127
128
129
130
131
132
133
134
135
136
137
138
139
140
141
142
143
144
145
146
147
148
149
150
151
152
153
154
155
156
157
158
159
160
161
162
163
164
165
166
167
168
169
170
171
172
173
174
175
176
177
178
179
180
181
182
183
184
185
186
187
188
189
190
191
192
193
194
195
196
197
198
199
200
201
202
203
204
205
206
207
208
209
210
211
212
213
214
215
216
217
218
219
220
221
222
223
224
225
226
227
228
229
230
231
232
233
234
235
236
237
238
239
240
241
242
243
244
245
246
247
248
249
250
251
252
253
254
255
256
257
258
259
260
261
262
263
264
265
266
267
268
269
270
271
272
273
274
275
276
277
278
279
280
281
282
283
284
285
286
287
288
289
290
291
292
293
294
295
296
297
298
299
300
301
302
303
304
305
306
307
308
309
310
311
312
313
314
315
316
317
318
319
320
321
322
323
324
325
326
327
328
329
330
331
332
333
334
335
336
337
338
339
340
341
342
343
344
345
346
347
348
349
350
351
352
353
354
355
356
357
358
359
360
361
362
363
364
365
366
367
368
369
370
371
372
373
374
375
376
377
378
379
380
381
382
383
384
385
386
387
388
389
390
391
392
393
394
395
396
397
398
399
400
401
402
403
404
405
406
407
408
409
410
411
412
413
414
415
416
417
418
419
420
421
422
423
424
425
426
427
428
429
430
431
432
433
434
435
436
437
438
439
440
441
442
443
444
445
446
447
448
449
450
451
452
453
454
455
456
457
458
459
460
461
462
463
464
465
466
467
468
469
470
471
472
473
474
475
476
477
478
479
480
481
482
483
484
485
486
487
488
489
490
491
492
493
494
495
496
497
498
499
500
501
502
503
504
505
506
507
508
509
510
511
512
513
514
515
516
517
518
519
520
521
522
523
524
525
526
527
528
529
530
531
532
533
534
535
536
537
538
539
540
541
542
543
544
545
546
547
548
549
550
551
552
553
554
555
556
557
558
559
560
561
562
563
564
565
566
567
568
569
570
571
572
573
574
575
576
577
578
579
580
581
582
583
584
585
586
587
588
589
590
591
592
593
594
595
596
597
598
599
600
601
602
603
604
605
606
607
608
609
610
611
612
613
614
615
616
617
618
619
620
621
622
623
624
625
626
627
628
629
630
631
632
633
634
635
636
637
638
639
640
641
642
643
644
645
646
647
648
649
650
651
652
653
654
655
656
657
658
659
660
661
662
663
664
665
666
667
668
669
670
671
672
673
674
675
676
677
678
679
680
681
682
683
684
685
686
687
688
689
690
691
692
693
694
695
696
697
698
699
700
701
702
703
704
705
706
707
708
709
710
711
712
713
714
715
716
717
718
719
720
721
722
723
724
725
726
727
728
729
730
731
732
733
734
735
736
737
738
739
740
741
742
743
744
745
746
747
748
749
750
751
752
753
754
755
756
757
758
759
760
761
762
763
764
765
766
767
768
769
770
771
772
773
774
775
776
777
778
779
780
781
782
783
784
785
786
787
788
789
790
791
792
793
794
795
796
797
798
799
800
801
802
803
804
805
806
807
808
809
810
811
812
813
814
815
816
817
818
819
820
821
822
823
824
825
826
827
828
829
830
831
832
833
834
835
836
837
838
839
840
841
842
843
844
845
846
847
848
849
850
851
852
853
854
855
856
857
858
859
860
861
862
863
864
865
866
867
868
869
870
871
872
873
874
875
876
877
878
879
880
881
882
883
884
885
886
887
888
889
890
891
892
893
894
895
896
897
898
899
900
901
902
903
904
905
906
907
908
909
910
911
912
913
914
915
916
917
918
919
920
921
922
923
924
925
926
927
928
929
930
931
932
933
934
935
936
937
938
939
940
941
942
943
944
945
946
947
948
949
950
951
952
953
954
955
956
957
958
959
960
961
962
963
964
965
966
967
968
969
970
971
972
973
974
975
976
977
978
979
980
981
982
983
984
985
986
987
988
989
990
991
992
993
994
995
996
997
998
999
1000
1001
1002
1003
1004
1005
1006
1007
1008
1009
1010
1011
1012
1013
1014
1015
1016
1017
1018
1019
1020
1021
1022
1023
1024
1025
1026
1027
1028
1029
1030
1031
1032
1033
1034
1035
1036
1037
1038
1039
1040
1041
1042
1043
1044
1045
1046
1047
1048
1049
1050
1051
1052
1053
1054
1055
1056
1057
1058
1059
1060
1061
1062
1063
1064
1065
1066
1067
1068
1069
1070
1071
1072
1073
1074
1075
1076
1077
1078
1079
1080
1081
1082
1083
1084
1085
1086
1087
1088
1089
1090
1091
1092
1093
1094
1095
1096
1097
1098
1099
1100
1101
1102
1103
1104
1105
1106
1107
1108
1109
1110
1111
1112
1113
1114
1115
1116
1117
1118
1119
1120
1121
1122
1123
1124
1125
1126
1127
1128
1129
1130
1131
1132
1133
1134
1135
1136
1137
1138
1139
1140
1141
1142
1143
1144
1145
1146
1147
1148
1149
1150
1151
1152
1153
1154
1155
1156
1157
1158
1159
1160
1161
1162
1163
1164
1165
1166
1167
1168
1169
1170
1171
1172
1173
1174
1175
1176
1177
1178
1179
1180
1181
1182
1183
1184
1185
1186
1187
1188
1189
1190
1191
1192
1193
1194
1195
1196
1197
1198
1199
1200
1201
1202
1203
1204
1205
1206
1207
1208
1209
1210
1211
1212
1213
1214
1215
1216
1217
1218
1219
1220
1221
1222
1223
1224
1225
1226
1227
1228
1229
1230
1231
1232
1233
1234
1235
1236
1237
1238
1239
1240
1241
1242
1243
1244
1245
1246
1247
1248
1249
1250
1251
1252
1253
1254
1255
1256
1257
1258
1259
1260
1261
1262
1263
1264
1265
1266
1267
1268
1269
1270
1271
1272
1273
1274
1275
1276
1277
1278
1279
1280
1281
1282
1283
1284
1285
1286
1287
1288
1289
1290
1291
1292
1293
1294
1295
1296
1297
1298
1299
1300
1301
1302
1303
1304
1305
1306
1307
1308
1309
1310
1311
1312
1313
1314
1315
1316
1317
1318
1319
1320
1321
1322
1323
1324
1325
1326
1327
1328
1329
1330
1331
1332
1333
1334
1335
1336
1337
1338
1339
1340
1341
1342
1343
1344
1345
1346
1347
1348
1349
1350
1351
1352
1353
1354
1355
1356
1357
1358
1359
1360
1361
1362
1363
1364
1365
1366
1367
1368
1369
1370
1371
1372
1373
1374
1375
1376
1377
1378
1379
1380
1381
1382
1383
1384
1385
1386
1387
1388
1389
1390
1391
1392
1393
1394
1395
1396
1397
1398
1399
1400
1401
1402
1403
1404
1405
1406
1407
1408
1409
1410
1411
1412
1413
1414
1415
1416
1417
1418
1419
1420
1421
1422
1423
1424
1425
1426
1427
1428
1429
1430
1431
1432
1433
1434
1435
1436
1437
1438
1439
1440
1441
1442
1443
1444
1445
1446
1447
1448
1449
1450
1451
1452
1453
1454
1455
1456
1457
1458
1459
1460
1461
1462
1463
1464
1465
1466
1467
1468
1469
1470
1471
1472
1473
1474
1475
1476
1477
1478
1479
1480
1481
1482
1483
1484
1485
1486
1487
1488
1489
1490
1491
1492
1493
1494
1495
1496
1497
1498
1499
1500
1501
1502
1503
1504
1505
1506
1507
1508
1509
1510
1511
1512
1513
1514
1515
1516
1517
1518
1519
1520
1521
1522
1523
1524
1525
1526
1527
1528
1529
1530
1531
1532
1533
1534
1535
1536
1537
1538
1539
1540
1541
1542
1543
1544
1545
1546
1547
1548
1549
1550
1551
1552
1553
1554
1555
1556
1557
1558
1559
1560
1561
1562
1563
1564
1565
1566
1567
1568
1569
1570
1571
1572
1573
1574
1575
1576
1577
1578
1579
1580
1581
1582
1583
1584
1585
1586
1587
1588
1589
1590
1591
1592
1593
1594
1595
1596
1597
1598
1599
1600
1601
1602
1603
1604
1605
1606
1607
1608
1609
1610
1611
1612
1613
1614
1615
1616
1617
1618
1619
1620
1621
1622
1623
1624
1625
1626
1627
1628
1629
1630
1631
1632
1633
1634
1635
1636
1637
1638
1639
1640
1641
1642
1643
1644
1645
1646
1647
1648
1649
1650
1651
1652
1653
1654
1655
1656
1657
1658
1659
1660
1661
1662
1663
1664
1665
1666
1667
1668
1669
1670
1671
1672
1673
1674
1675
1676
1677
1678
1679
1680
1681
1682
1683
1684
1685
1686
1687
1688
1689
1690
1691
1692
1693
1694
1695
1696
1697
1698
1699
1700
1701
1702
1703
1704
1705
1706
1707
1708
1709
1710
1711
1712
1713
1714
1715
1716
1717
1718
1719
1720
1721
1722
1723
1724
1725
1726
1727
1728
1729
1730
1731
1732
1733
1734
1735
1736
1737
1738
1739
1740
1741
1742
1743
1744
1745
1746
1747
1748
1749
1750
1751
1752
1753
1754
1755
1756
1757
1758
1759
1760
1761
1762
1763
1764
1765
1766
1767
1768
1769
1770
1771
1772
1773
1774
1775
1776
1777
1778
1779
1780
1781
1782
1783
1784
1785
1786
1787
1788
1789
1790
1791
1792
1793
1794
1795
1796
1797
1798
1799
1800
1801
1802
1803
1804
1805
1806
1807
1808
1809
1810
1811
1812
1813
1814
1815
1816
1817
1818
1819
1820
1821
1822
1823
1824
1825
1826
1827
1828
1829
1830
1831
1832
1833
1834
1835
1836
1837
1838
1839
1840
1841
1842
1843
1844
1845
1846
1847
1848
1849
1850
1851
1852
1853
1854
1855
1856
1857
1858
1859
1860
1861
1862
1863
1864
1865
1866
1867
1868
1869
1870
1871
1872
1873
1874
1875
1876
1877
1878
1879
1880
1881
1882
1883
1884
1885
1886
1887
1888
1889
1890
1891
1892
1893
1894
1895
1896
1897
1898
1899
1900
1901
1902
1903
1904
1905
1906
1907
1908
1909
1910
1911
1912
1913
1914
1915
1916
1917
1918
1919
1920
1921
1922
1923
1924
1925
1926
1927
1928
1929
1930
1931
1932
1933
1934
1935
1936
1937
1938
1939
1940
1941
1942
1943
1944
1945
1946
1947
1948
1949
1950
1951
1952
1953
1954
1955
1956
1957
1958
1959
1960
1961
1962
1963
1964
1965
1966
1967
1968
1969
1970
1971
1972
1973
1974
1975
1976
1977
1978
1979
1980
1981
1982
1983
1984
1985
1986
1987
1988
1989
1990
1991
1992
1993
1994
1995
1996
1997
1998
1999
2000
2001
2002
2003
2004
2005
2006
2007
2008
2009
2010
2011
2012
2013
2014
2015
2016
2017
2018
2019
2020
2021
2022
2023
2024
2025
2026
2027
2028
2029
2030
2031
2032
2033
2034
2035
2036
2037
2038
2039
2040
2041
2042
2043
2044
2045
2046
2047
2048
2049
2050
2051
2052
2053
2054
2055
2056
2057
2058
2059
2060
2061
2062
2063
2064
2065
2066
2067
2068
2069
2070
2071
2072
2073
2074
2075
2076
2077
2078
2079
2080
2081
2082
2083
2084
2085
2086
2087
2088
2089
2090
2091
2092
2093
2094
2095
2096
2097
2098
2099
2100
2101
2102
2103
2104
2105
2106
2107
2108
2109
2110
2111
2112
2113
2114
2115
2116
2117
2118
2119
2120
2121
2122
2123
2124
2125
2126
2127
2128
2129
2130
2131
2132
2133
2134
2135
2136
2137
2138
2139
2140
2141
2142
2143
2144
2145
2146
2147
2148
2149
2150
2151
2152
2153
2154
2155
2156
2157
2158
2159
2160
2161
2162
2163
2164
2165
2166
2167
2168
2169
2170
2171
2172
2173
2174
2175
2176
2177
2178
2179
2180
2181
2182
2183
2184
2185
2186
2187
2188
2189
2190
2191
2192
2193
2194
2195
2196
2197
2198
2199
2200
2201
2202
2203
2204
2205
2206
2207
2208
2209
2210
2211
2212
2213
2214
2215
2216
2217
2218
2219
2220
2221
2222
2223
2224
2225
2226
2227